ORACLE Red Bull RACING

RB19

MAX VERSTAPPEN

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Red Bull Showrun Lisbon

F1 takes over Belém



In a bid to bring the thrill of motorsport's premier class to the heart of the world's great capitals, Red Bull put on a magnificent show in Lisbon, Portugal.

To the west of Lisbon's historic center lies what is considered to be one of the city's most charismatic and attractive districts: Belém. And it was there that, on June 25, 2023, the Oracle Red Bull Racing team held an extraordinary event that allowed us to see than the legendary RB7 single-seater in action driven by a living legend of motorsport, the veteran David Coulthard.

The exciting combination of adrenaline, powerful engines, and motorsport culture proved to be a fantastic success.

A unique atmosphere

Of all the wonderful settings available in the Portuguese capital, the organizers opted for Avenida da Índia. Between the Museu Nacional dos Coches and the Centro Cultural de Belém, parallel

David Coulthard performs during the Red Bull Showrun Lisbon, Portugal, on June 25, 2023.



Former Formula 1 driver and legend David Coulthard was the central figure of a hot day, both on and off the track.

to the Tejo River, a street circuit was set up for locals and onlookers who wanted to experience the thrill of motorsport in the heart of the city. Authorities estimated that around 100,000 people gathered in the Belém district to enjoy the spectacular party organized for Red Bull Showrun Lisbon, with drifting exhibitions, motorbike stunts, and musical performances that thrilled young and old alike.



David Coulthard holds a Portuguese flag at the Red Bull Showrun Lisbon.



The first edition of Red Bull Showrun Lisbon provided a day of thrills and excitement.

Lisbon joined the exclusive list of cities that have so far hosted the Red Bull Showrun, an event that has traveled the world and delighted motor racing fans in places such as New York and Mexico City.

Coulthard's mastery

One of the biggest attractions of the Lisbon event was the participation of former Formula 1 driver David Coulthard. Over the course of his career, Coulthard started 247 Grands Prix and took 13 victories, making him a motorsport legend. In his days as an official Red Bull Racing driver, the Scot had had the opportunity to race the team's earliest cars. This time, he was in the car that won the team the F1 World Championship in 2011: the RB7, driven by Sebastian Vettel during that season.

Coulthard showed he had not lost his driving skills in three thrilling displays in the RB7, including the famous "donuts" that marked the tarmac of the avenue to the cheers of the crowd. It was a great experience for the driver to be part of the party and he thoroughly enjoyed the reactions of the crowd, especially the youngest ones, many of whom were seeing a Formula 1 car for the first time.

A paddock to visit

Aside from the spectacular Formula 1 exhibitions, Red Bull Showrun Lisbon had designed a program that would appeal to the whole family. From 9:00 am, the public could visit a paddock set up in the Praça do Império, where visitors were allowed to get within an inch of the racing cars. Few people had ever had the opportunity to see a Formula 1 car this close up. At the venue, which sought to recreate



The day started early with visits to the paddock set up in Praça do Império.

David Coulthard pictured alongside the Mayor of Lisbon, Carlos Moedas.

the paddocks of the World Championship circuits, there was a relaxed and fun atmosphere, with the excitement building fans before the official start of the event at 15:00 pm.

The RB7 was the real star of the day. Nobody wanted to miss the opportunity to see this mythical single-seater V8, which led Sebastian Vettel to win his second Drivers' World Championship in 2011. Despite the heat that dominated the day in Lisbon, the RB7 did not disappoint, roaring its engine down the Avenida da Índia



A very special city for Coulthard



Coulthard showed he had not lost his driving skills in three thrilling displays in the RB7, including the famous "donuts" that marked the tarmac of the avenue to the cheers of the crowd.

David Coulthard has a very special bond with the city of Lisbon. He has never forgotten the 1995 Formula 1 World Championship race at the Estoril circuit, where he took his first Grand Prix victory. Returning to Portugal – albeit in a different context – to be the main attraction at the Red Bull Showrun 2023 was an honor and a nostalgic experience.

in an unforgettable spectacle for the attendees.

Despite the difficulties of driving on a street circuit and the high temperatures that prevailed during the exhibitions, David Coulthard thoroughly enjoyed the good vibes from the crowd.

Fun for everyone

In addition to the automobile demonstrations, the event featured musical performances, such as that of rapper Kappa Jotta, who provided the afternoon with rhythm. There was also the Marcha dos Mercados de Lisboa parade, which added a festive touch to the day.

The fans also enjoyed the two-wheeled stunts performed by Lithuanian stuntman Arūnas Gibieza, who, from an early age, felt the call of extreme sports. From the time he got on a motorbike at the age of 10, he discovered that speed and acrobatic challenges were his passion. The motor show was rounded off by the Red Bull Driftbrothers – brothers Elias and Johannes Hountondji – who joined the spectacle with their BMW M4s making rubber tracks on the track while performing drifting maneuvers.

Azerbaijan 2023
Sprint race in Baku





Sergio Pérez in the (11) Oracle Red Bull Racing RB19 leads Charles Leclerc driving the (16) Ferrari SF-23 during the sprint race, ahead of the F1 Azerbaijan Grand Prix at the Baku City circuit on April 29, 2023.

Saturday April 29, 2023, saw the debut of the sprint race, a new format agreed by the Formula 1 Commission for some race weekends. The Azerbaijan GP, with the Baku circuit as the venue, became the setting for the inauguration of this new event.

A shorter classification

It all started on Saturday morning with the first edition of the sprint shootout, a shorter qualifying run to set the grid for the sprint race. Charles Leclerc and his Ferrari beat everyone to take pole position with a time of 1:41.697. He gave his rivals virtually no chance. However, the Oracle Red Bull drivers followed him closely with their RB19s. Checo Pérez was second, while Verstappen took third place, although he didn't seem to be very comfortable with that result. There were some grip issues that affected the two-time champion, although his skill helped him overcome the problem.

Qualifying was packed with incidents, with a yellow flag-laden Q1 ending with a red flag after Logan Sargeant crashed his Williams into the barriers when exiting a corner, knocking him out of the sprint race. Verstappen clearly dominated Q2, although that didn't do much to change things for him. In Q3, Leclerc confirmed his lead, despite hitting the barriers on lap 5 in an incident that ended without consequences.

The struggle begins

The tension was palpable as drivers lined up for the 17-lap sprint race. Leclerc started like

Charles Leclerc leads Sergio Pérez and the rest of the field at the start of the sprint race in Baku.

SPRINT CLASSIFICATION



Checo Pérez overtakes Charles Leclerc's Ferrari SF-23 on the Baku circuit's main straight. The Mexican driver maintained his lead in the sprint race to finish line.

a rocket and held off the Oracle Red Bulls in the early stages. The fight for a place at the front was fierce and ended in a thrilling duel between Verstappen and George Russell. The Mercedes driver managed to overtake the Dutchman at turn 3, but in doing so caused a gash in the side of the RB19. "It was a bit of a messy first lap and then, with the damage, I think it was a bit tricky to pull ahead for the rest of the sprint," the Oracle Red Bull Racing champion would later declare.

In the midst of this chaos, the safety car soon appeared, as AlphaTauri's Yuki Tsunoda blew his rear tire when he hit the wall after contact with teammate Nyck de Vries. The remains of the tire were scattered all over the track, so there was little else to do but regroup and wait for the restart.

Checo calls for a breakthrough

With the disappearance of the virtual safety car, the adrenaline returned to the Baku tarmac. Leclerc did his best to maintain his lead, but Checo Pérez got within DRS distance and overtook him cleanly on the main straight. Within seconds, the Monegasque driver found himself following in the wake of the RB19.

Despite his incident with Russell, Max Verstappen did not give up and was determined to fight for every inch of the track. As soon as the race restarted, he managed to overtake Russell, leaving the Mercedes behind. He then continued to attack determinedly, but did not have time to close the gap to the Ferrari sufficiently and finished the sprint race in third place.

Checo Pérez continued to extend his lead, expertly managing his tires and always keeping Leclerc at bay.



Sprint winner Sergio Pérez and Oracle Red Bull Racing celebrate in *parc fermé* ahead of the F1 Azerbaijan Grand Prix.

And the Oracle Red Bull Racing team got its strategy absolutely right. The pace set by the RB19s was lethal, and no one was able to keep up with them. Not even when Leclerc tried to close the gap, and Pérez gave him breathing space – he knew victory was in his hands.

Melting on the track

Further back, the race was not without its thrills and spills. Russell defended superbly to keep Ferrari's Carlos Sainz Jr. at bay, while Alonso – once again showing the cunning that comes with veteran experience – managed to overtake Lewis Hamilton and move up to sixth.

The emotions were not at all positive for the drivers in the intermediate zone. Lando Norris, for example, turned pale when the soft tires with which he had started the race literally melted on the asphalt. By the time he rushed into the pits for medium tires, he had already lost all hope of scoring points.

In the sprint race in Baku, the RB19 confirmed its extraordinary speed on the straights and its superiority when driven by Checo Pérez and Max Verstappen.

When the checkered flag fell, Checo crossed the line with authority in a time of 33:17.667, 4.463 seconds clear of Leclerc. Oracle Red Bull Racing closed the day with a great result, both with Pérez's hard-earned win and Verstappen's valuable third place despite his car's problems. Christian Horner was delighted: "A fantastic drive and a well-deserved win," was how he summed up the race winner's performance.

An excellent professional



Victory in the first sprint race of the 2023 season demonstrated Checo's extraordinary ability to drive on street circuits and the Oracle Red Bull Racing team's strong performance.

Formula 1 is one of the most demanding sporting categories in the world. On many occasions, the fine line between success and failure is a matter of a few hundredths of a second. It's not just about being fast, it's about being alert to unexpected opportunities and mistakes made by the opposition, all at breakneck speed. The character of the drivers is evident even after victories. Just after winning the sprint race ahead of the 2023 Azerbaijan GP – which demonstrated just why he is considered one of the best drivers on urban circuits – Sergio Pérez said that the key to his win was the work of the whole team: "It was key to make sure we had good pace and that we pushed at the key moments of the race. That really made the difference today. In the end I think it was a very well-executed race and a great day for the whole team."
A few hours before the start of the Grand Prix, the Mexican did not allow himself any triumphalist statements. Although he had positioned himself as a serious contender for victory in Sunday's feature race, his words displayed the personality of the professional driver: "We have done a tremendous job, but tomorrow is what matters and now we have to focus on that. I'm sure I'll fight for the win, but... it's Baku and anything can happen here! I just have to make sure I deliver when it counts.

BUILD THE

ORACLE Red Bull RACING RB19
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FRONT LEFT BRAKE CALIPER AND DISC

In this issue we will mount the brake disc covers and brake disc.

PIECES IN THIS ISSUE





6A Outer cover of the front left brake disc
6B Inner cover of the front left brake disc
6C Front left brake caliper

* Spare screw



STEP 6-1

Refer to the picture and carefully insert the two pins on the inner cover of the front left brake disc **6B** into the two highlighted holes on the wheel hub **4I**.

STEP 6-2

Next, fit the outer cover of the front left brake disc **6A** over the inner cover of the left front brake disc **6B**.



STEP 6-3

Finally, turn the assembly over and insert the two pins on the front left brake caliper **6C** into the highlighted holes on the wheel hub **4I**.



Front left brake caliper and disc

SCREWS

In this collection, each type of screw has its own bag identified by a letter. It is essential that you do not mix screws from different bags. Only open the bag you need at any given time and make sure to keep the screws separate. If you decide to store leftover screws, always do so in their corresponding bags so that they are correctly identified.

FINAL RESULT



This is what the parts that have been assembled at this stage of the assembly look like.