ORACLE Red Bull RACING

RB19

MAX VERSTAPPEN

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ORACLE Red Bull RACING

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Project Editor: Teresa Sánchez

Editorial Development and Design:
Durán Bóo asociados s.l.

Picture Credits:
P. 1–4, 6–14: Getty Images;
p. 5: Oracle Red Bull Racing

UK Published by De Agostini UK Ltd.
c/o Royds Withy King, 69 CarteWr Lane
London EC4V 5EQ

USA Published by De Agostini Publishing USA, Inc.
299 Park Avenue, New York, New York 10171

ES/FR/BEL/PT/MX/AR
Published by Editorial Planeta DeAgostini S.A.U.
Torre Llevant | Passeig de la Zona Franca, 105
08038 Barcelona, Spain

DE/AT/NL/HU/PL/CZ/SK
Published by De Agostini Publishing S.p.A.
Via G. Da Verrazzano 15, 28100 Novara, Italy

ITALY
Pubblicazione periodica edita da De Agostini Publishing S.p.A.

GREECE
Εισαγωγέας: De Agostini Publishing S.p.A.
Via G. Da Verrazzano 15, 28100 Novara, Ιταλία
Συμβουλευτικές Υπηρεσίες και Επίβλεψη της Ελληνικής Έκδοσης: BEST FLOWPACKS INTERNATIONAL LTD.

ISSN 3050-2519
ISBN for EE countries: 979-12-209-1439-0

Printed in Italy

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The price of this issue includes the magazine and the attached assembly parts.

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Data di prima pubblicazione: 03/03/2025
Pubblicazione periodica quattordicinale fino al n. 2, poi settimanale
Registrazione presso il Tribunale di Novara n. 777 del 28/03/2025
Direttore Responsabile: Pietro Boroli
De Agostini Publishing S.p.A.
Via G. Da Verrazzano 15 – 28100 Novara
Redazione: via G. Pepe 44 – 20159 Milano

Stampa: Centro Poligrafico Milano S.p.A.
Casarile (MI)
Poste Italiane S.p.A.
Spedizione in abbonamento postale
DL 353/2003 (conv.in L. 27/02/2004 n. 46) art. 1, comma 1, CNS Novara

Oracle Red Bull Racing at Oracle HQ

The day the RB19 descended from the heavens



In the hours leading up to the United States Grand Prix, Christian Horner, his team, and his drivers enjoyed an event at Oracle headquarters in Austin, Texas, which was full of high-flying surprises.

The date chosen was October 18, 2023, just a few days before the US Grand Prix. Taking advantage of the team's arrival in the city of Austin, the team wanted to pay a visit to Oracle's headquarters, located in the heart of Texas since the powerful software company decided to leave Silicon Valley in 2020. With the Constructors' title secured and Max Verstappen already crowned three-time

Red Bull fans check out the new Make Your Mark livery on the RB19 after its flight under a helicopter.



The RB19 is pictured underneath a helicopter in the skies above Austin, Texas, in October 2023.

world champion, the event was very upbeat. And, as in any self-respecting celebration, there were surprises for everyone. The main one was seeing the RB19 appear above, soaring across the Texan skies. Max Verstappen, Sergio Pérez, and Daniel Ricciardo could not believe what they were seeing.

The "emperor's" new outfit

The surprising flight of the RB19 suspended from a cable from a helicopter left the members of Oracle Red Bull Racing and all the residents of Austin who watched the scene speechless. Most people couldn't believe that they were actually seeing a real Formula 1 car "flying" through the air.

This display was part of the Make Your Mark campaign, an initiative to give fans of Oracle Red Bull Racing the opportunity to design a special livery for the car for the Austin race. Tens of thousands of fans took part, submitting more than 2,OOO designs. The final selection was left in the hands of



The Make Your Mark-branded RB19 back on firm ground in Austin.

the community of The Paddock, the Oracle Red Bull Racing loyalty program, where almost 25,OOO votes were cast. The winner of the competition was Argentine-born graphic designer Franco Cavallone, who proposed a style for the RB19 inspired by the Texas flag, using bold red, white, and blue stripes, in addition to the iconic Texas stars.

"The moment they told me I'd won was a roller coaster of emotions, I was so happy," admitted Cavallone. "I remember when I first found out about the Make Your Mark campaign, I was watching the second practice session at the Miami Grand Prix. It was the first time I had ever been to a race, and I discovered that the Oracle Red Bull Racing livery had been designed by Italian, Martina. When I returned to my hotel, I researched the competition, signed up for The Paddock, and started working."

Closer to the fans

The meeting at Oracle headquarters not only served to unveil the new decoration of the RB19, but also gave company employees and some fans who managed to attend the event the opportunity to have a truly immersive experience. As well as enjoying some of the racing simulators designed by Oracle, they were able to interact with the team's drivers, Max Verstappen, Sergio Pérez, and Daniel Ricciardo, who with their usual good nature took part in various games throughout the day. In addition,



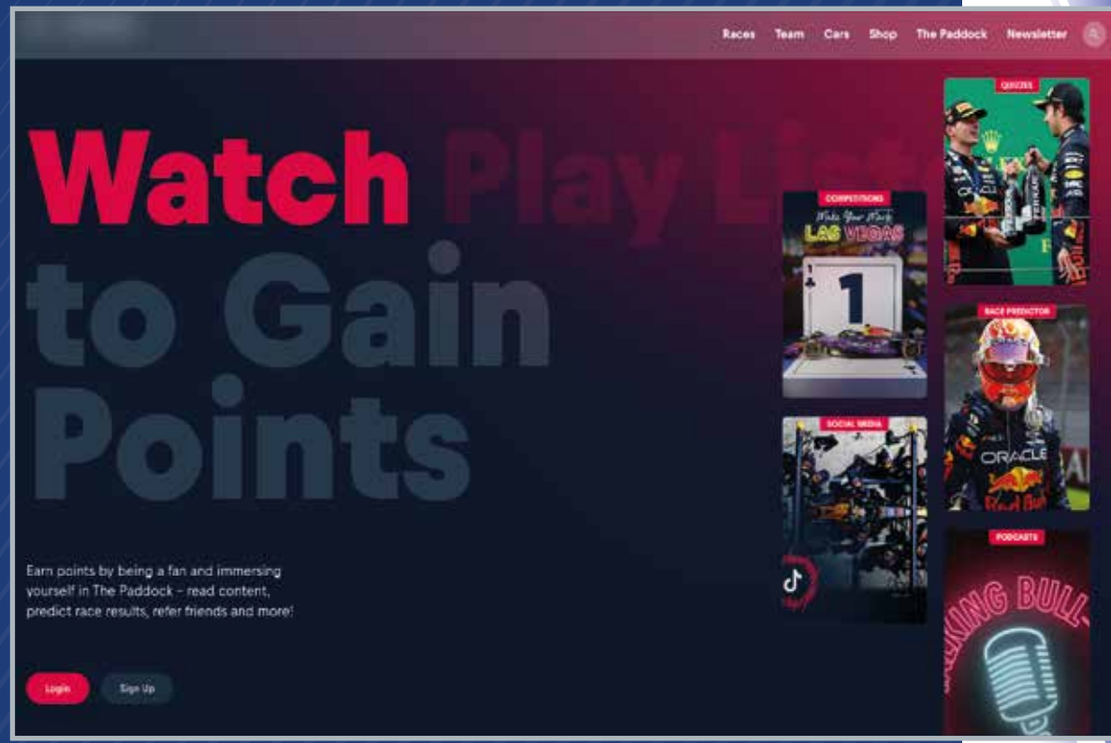
From left to right, Daniel Riccardo, Max Verstappen, and Segio Pérez take part in a marketing shoot at Oracle HQ in Austin before the 2023 United States Grand Prix.

the Team Principal and CEO, Christian Horner, joined a chat with Oracle employees, where he spoke about the impact of technology on F1 and how innovation was key to the team's success.

Horner made no secret of his enthusiasm for the outcome of the Make Your Mark initiative: "I think Franco has done an excellent job and the car looks amazing displaying the colors and culture of Texas. It's not every day that we launch an exclusive livery, so it's even more special when it's designed by our fans. I hope it brings us as much luck as Martina's in Miami, which saw Max and Checo finish on the top two steps of the podium."

The event also reflected the growing popularity of Formula 1 in the United States. Oracle Red Bull Racing has been able to capitalize on this through innovative marketing strategies and by getting closer to its fans. And there is no better example than the Make Your Mark initiative, clear proof of how technology and interaction with the community can strengthen the bond between a team and its fans.

The Paddock: a meeting point



The Paddock online web portal and app offers fans the opportunity to interact with the Oracle Red Bull Racing team. Described as "The ultimate fan experience," it offers quizes, exclusive podcasts, and the opportunity to build up reward points that can be exchanged for items such as signed mini helmets and VIP events.

In its desire to bring the excitement of Formula 1 to every corner of the world and create a community around the Bulls team, Oracle designed and launched The Paddock, a digital platform designed to bring fans closer to the core of the team and reward their loyalty with exclusive content and unique experiences.

Powered by Oracle Advertising & Customer Experience (CX), and built on the Oracle CrowdTwist loyalty and rewards app, The Paddock allows fans to interact with the team in multiple ways: from receiving personalized news to accessing behind-the-scenes interviews and race summaries. But the best thing is that The Paddock not only allows fans to consume content, but also rewards them for being Oracle Red Bull Racing enthusiasts. As users watch videos, read articles, or participate in initiatives such as Make Your Mark, they accumulate points that can be redeemed for exclusive rewards such as autographed items, official merchandise, and digital downloads. These points also enable each follower to rise up through the platform to give them access to greater rewards. Also, each member receives an exclusive reward in the month of their birthday. The Paddock is not simply a meeting place for fans – it is a space that enables Oracle Red Bull Racing to get to know its followers better, understand their interests, and provide them with the experiences they are most excited about. The ultimate goal is not just to watch Formula 1, but to be part of it.

The 2023 Qatar Sprint

Max Verstappen claims his third crown



Max Verstappen on track during the 2023 Qatar Sprint, where he was aiming to secure enough points to win the F1 Drivers' Championship.

The Losail International Circuit witnessed a new milestone by the Oracle Red Bull Racing champion. With the points obtained in the Sprint, he was able to proclaim himself three-time Formula 1 world champion, something never seen before in the premier class. With six Grands Prix to go, the Dutchman didn't even need to make it to Sunday's race to celebrate this incredible triumph.

Delays and confusion

The Sprint Shootout was held on the afternoon of Saturday, October 7, 2023. The event started with a delay caused by changes to the track limits that the FIA (Fédération Internationale de l'Automobile) applied to the circuit after learning of a possible tire problem detected by Pirelli in a routine analysis. This meant that in SQ1 nobody wanted to take too many risks and there was confusion throughout the event. Max Verstappen and Lando Norris were satisfied with their initial times, but George Russell wanted to spice things up a bit and ended up dominating the timesheets.

For SQ2, Norris wanted to ensure a good result for McLaren and pushed hard to finish ahead of Russell, Pérez, and Verstappen, while there was a big surprise when Lewis Hamilton was eliminated. The Dutchman tried to take pole position in the Sprint in SQ3, but the McLaren drivers went all out and managed to win, with Oscar Piastri in first position and Lando Norris in second, leaving the champion in third place on the grid.



Sergio Pérez during the Sprint race at the Losail International Circuit, where a crash forced him to retire.

A complicated start

Just a few hours later, and with the artificial lights illuminating the circuit, the drivers took their places on the starting grid for the Qatar Sprint race. Adding to the usual excitement of this type of competition was the fact that Max Verstappen could confirm his third victory in the Drivers'

SPRINT CLASSIFICATION

Logan Sargeant Williams-Mercedes RET	Esteban Ocon Alpine-Renault RET	Lance Stroll Aston Martin A.M. 15	Kevin Magnussen Haas-Ferrari 13	Yuki Tsunoda AlphaTauri-Honda RBPT 11	Pierre Gasly Alpine-Renault 9	Alexander Albon Williams-Mercedes 7	Lewis Hamilton Mercedes 5	Oscar Piastri McLaren-Mercedes 1
RET Liam Lawson AlphaTauri-Honda RBPT	RET Sergio Pérez Red Bull-Honda RBPT	RET Nico Hülkenberg Haas-Ferrari	14 Zhou Guanyu Alfa Romeo-Ferrari	12 Charles Leclerc Ferrari	10 Valtteri Bottas Alfa Romeo-Ferrari	8 Fernando Alonso Aston Martin A.M.	6 Carlos Sainz Jr. Ferrari	4 George Russell Mercedes	3 Lando Norris McLaren-Mercedes	2 Max Verstappen Red Bull-Honda RBPT



Oscar Piastri is flanked by his teammate Lando Norris (right) and Max Verstappen (left) after winning the 2023 Qatar Sprint race.

World Championship if results went his way.

Oscar Piastri took advantage of his pole position and made a good start to lead the race in his McLaren. Norris and Verstappen encountered greater difficulties, as they were immediately attacked by a group made up of Russell, Sainz Jr., and Leclerc. Behind, Liam Lawson lost control of his AlphaTauri, activating the first safety car, as Logan Sargeant would do shortly after, when he took his Williams into the gravel.

Over the following laps, Russell pushed hard to put pressure on Piastri, whom he managed to overtake to take the lead, with Verstappen having dropped to fifth place in one of his worst starts of the season.

Fight for the points

Things were much more complicated for Sergio Pérez from the start. The Mexican had also done his sums and was clear about one thing: to have any hope of contending for the title he had to finish at least in the top three. And that forced him to take risks from the start.

On lap 11, Checo tried to make an overly hasty comeback. When he tried to overtake Esteban Ocon and Nico Hülkenberg in quick succession, he caused a crash that ruined his Sprint, forcing him to retire early. Pérez could not have felt more dejected, even though his retirement handed the title to his teammate. When Verstappen found out what had happened, he continued to drive for the win, although with much less pressure.



A hard-fought finish

Before the Pérez incident, Piastri had made a magnificent pass on the home straight to get back to the top of the rankings, while Verstappen had moved up to third. The battle in the final laps promised to be more than entertaining. And so it was.

Piastri then had a small advantage over his pursuers, but not enough to breathe easy. Especially because it seemed that Max had decided to celebrate his third crown at the top of the podium. The Oracle Red Bull Racing champion began to push and, with three laps to go, he overtook Russell and set his sights on Piastri. The McLaren seemed to have the pace to hold on, but Max's experience and his ability to squeeze every inch out of the circuit meant that the RB19 was getting dangerously close. It was undoubtedly a very tense moment for the Australian, but he managed the pressure well and managed to cross the finish line in first place, claiming his first victory in a Sprint and consolidating his status as a future Formula 1 star.

Despite knowing that he had already won his third World Championship, Verstappen still pushed for victory in the final laps of the Sprint.

Max Verstappen's second place meant that he could now celebrate becoming a three-time World Champion. Lando Norris managed to take third place, after having overtaken the Mercedes of Russell and Hamilton. Despite Sergio Pérez's retirement, joy was clearly visible in the Oracle Red Bull Racing garage and Team hospitality, although no one wanted to bring forward the celebrations, as there was a Grand Prix to be contested the following day.

Max's runner-up finish in the Sprint gave him enough points to win his third F1 Drivers' Championship even before the main GP had taken place.

The three-time champions' club



Verstappen is held aloft by the Oracle Red Bull Racing team after becoming World Champion for the third consecutive season in Qatar. Such was his dominance in 2023 that the Dutchman secured the title with six Grands Prix still to be raced.

The Qatar Sprint had it all: excitement, scares, surprises, and even an unexpected coronation. The distribution of points in the race made Max Verstappen the undisputed World Champion, having already achieved that feat in 2021 and 2022. In this way, the Dutchman joined an exclusive club of drivers who had managed to win the coveted title three times and added his name to that of legendary motorsport stars such as Jack Brabham, Jackie Stewart, Niki Lauda, Nelson Piquet, and Ayrton Senna. "To be a three-time World Champion is simply incredible," Max said after the Sprint.

It was taken for granted that, most probably, in the Qatar Grand Prix, Max would be crowned for the third time in a row. But, unlike his previous titles, the win came in a Sprint race, which gave it a special touch. Verstappen didn't even need to win the race; it was enough for him to score enough points while his only mathematical rival, Sergio Pérez, dropped out of the race after an accident.

"I don't know what to say," stammered Max, visibly moved. "Thank you for providing me with such a car. I just want to thank everyone, here on the track and also at the factory, for working so hard."

With an astonishing run of victories, Max Verstappen had become the undisputed favorite for the title since practically the sixth race of the season. Until then, his teammate Sergio Pérez had been a genuine challenger, but the problems suffered by the Mexican meant that the gap between the Oracle Red Bull Racing drivers increasingly grew. The skill of the Dutchman and the formidable performance of the RB19 made for an explosive combination that no rival was able to match throughout the championship.

BUILD THE

ORACLE Red Bull RACING RB19
MAX VERSTAPPEN

FRONT RIGHT SUSPENSION (1)

In this issue, we will start the assembly of the front right suspension.

PIECES IN THIS ISSUE



22A Front right lower suspension arm
22B Front right lower reinforcement arm
22C Front right lower suspension arm support
22D Steering knuckle
A Screws 2.3 × 4 mm (2 + 1*)
C Screws 2 × 6 mm (2 + 1*)

* Spare screw

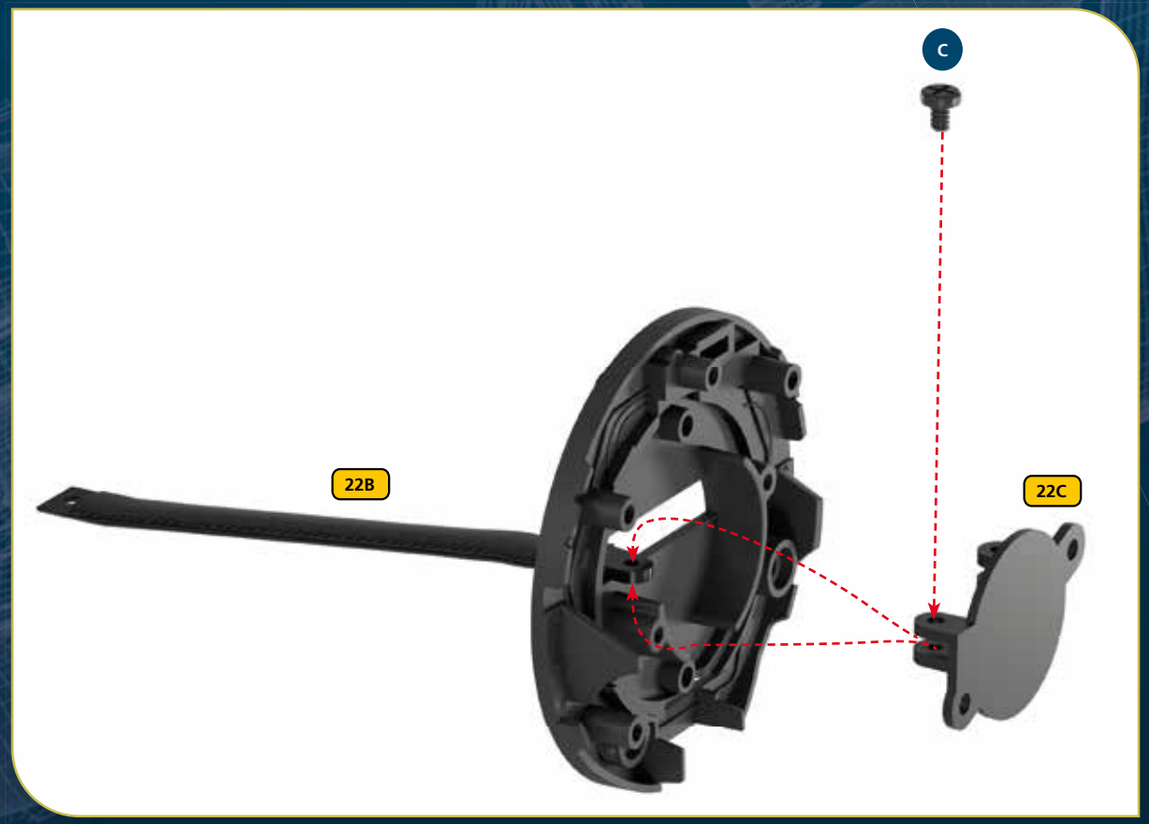


STEP 22-1

Insert the front right lower reinforcement arm **22B** into the slot in the steering knuckle **22D**.

STEP 22-2

Place the end of the front right lower reinforcement arm **22B** between the tabs on the front right lower suspension arm support **22C** and secure them with a **C** screw.



STEP 22-3

Insert the tab on the front right lower suspension arm **22A** into the slot in the steering knuckle **22D**.





STEP 22-4

Attach the front right lower suspension arm **22A** to the front right lower suspension arm support **22C** with a **C** screw.

Front right suspension (1)

STEP **22-5**

Align the highlighted holes in the front right lower suspension arm support **22C** with the holes on the inside of the steering knuckle **22D** and fasten the assembly with two **A** screws.



FINAL RESULT



This is what the pieces look like at this stage of the assembly process.